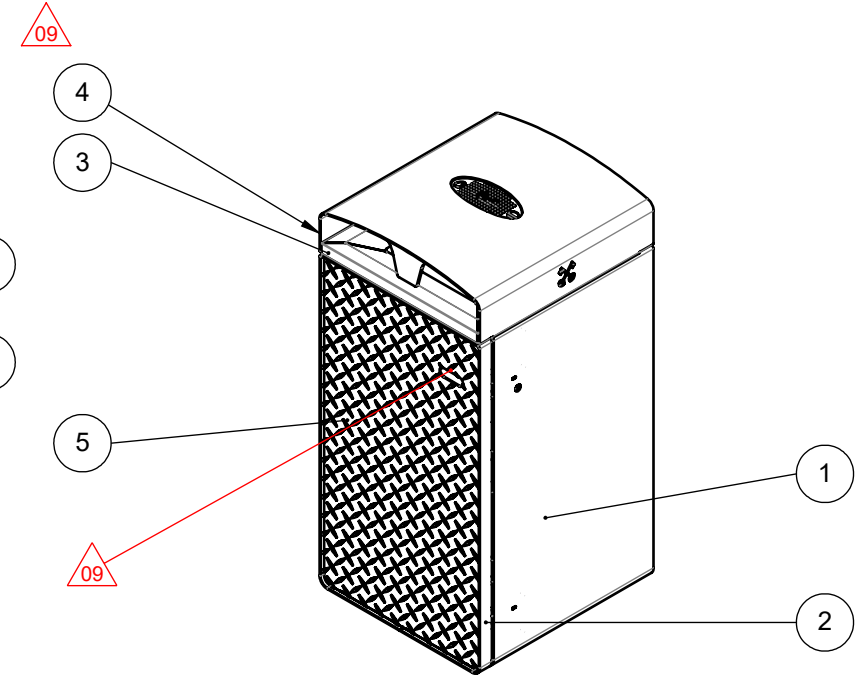




DETAIL K
SCALE 1 : 2

DETAIL Q
SCALE 1 : 2

DETAIL A
SCALE 1 : 2

25	4		Flange torque nut	Galvanized Steel	DIN 6926 - M6		
24	4		Torx button head screws with pin	AISI 316 SS	M8x20 ISO 14583		
23	1	-	Circ Bin 140L - waste retaining plate	S235JR	-	35.01	00
22	2	-	Circ Bin 140-240L - Opening reducer - Weldment	See BOM	-	17.10	00
21	2	54910015	Rubber damper ø25 x 20mm, M6		-		00
20	1	30132280	Circ Bin 140-240L - Door ramp	See BOM	-	19.00	01
19	4	54930005	Socket button head (SS)	AISI 304	ISO7380 - M8x20		
18	1		washer (nylon)	PA Type 6	ISO 7089 - M10		
17	1	61390050	Circ Bin 140-240L - Firework hatch assembly 140L	See BOM	-	15.00	01
16	1	30132280	Standard bin lock - Assembly	Refer to BOM	-	30.00	02
15	4		Nut	Galvanized Steel	DIN 934 - M6		
14	4	54120000	Washer	Galvanized Steel	ISO 7089 - M6		
13	2	52036000	hex bolt	Galvanized Steel	DIN933 - M6x16		
12	1	-	RK-VELOPA-200L-ASBAK-03-00	Material <not specified>	-	16.00-00	00
11	2	54340000	Torque nut M10	Galvanized Steel	DIN 985 - M10		
10	2	52040220	hex bolt	Galvanized Steel	DIN 931 - M10x150		
9	4	54140000	Washer M10	Steel zinc plated	DIN 125 - M10		
8	12	54230000	M8 nut	Galvanized Steel	DIN934 - M8		
7	18	51810025	M8x25 socket button head	Galvanized Steel	ISO7380 - M8x25		

09	Added parts	17-4-2024	LS
09	Updated dimentions/added hole/ changed hinge	11-4-2024	LS
08	corrected dwg 13.00	4-6-2021	BV
07	corrected rubber damper M8- ->M6	5-3-2021	BV
06	update revisions in BOM tabel	22-2-2021	BV
03	Changed weldment, added door ramp	13-7-2020	CS
02	Tighten nuts with loctite 243	17-3-2020	SH
01	Revised parts	31/10/2019	SH
Rev.	Description	Date	Naam

Pos. no.	Qty.	Art.no.	Item name	Material	Remark	Dwg no.	Rev.
Material:		Finishing:			Coating:		
Refer to order							
 Velopa www.velopa.com		concept:	by: SHA	drawn : SHA	Gen. tolerances according to NEN 2768-1: (for linear measurements in mm) unless stated otherwise: 120 - 400 ±1.2 0,5 - 6 ±0,3 400 - 1000 ±2 6 - 30 ±0,5 1000 - 2000 ±3 30 - 120 ±0,8 2000 - 4000 ±4 (for shortest side of angular measurements in mm) unless stated otherwise: 0 - 10 ±1,3* 50 - 120 ±0,3* 10 - 50 ±1,0* 120 - 400 ±0,15* >400 ±0,1*	weight: 151.05kg	
		definite : 05-03-2021	by: BWI	date : 18-4-2018		product no. dwg.no. rev. S020-310- 30.00 -09	
		expired : -	by: -	project: P19-403			
		specific norm: -	units: mm	scale: 1:10			
Circ Bin 140-240L - Assembly 140L ashtay							
						art.no.: 61390020	A3

GENERAL NOTES

1	TIGHTEN NUTS WITH LOCKTIT 243
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